

Work Order ID 116548

April-29-14 1:57:41 PM

ship May 2 or 5 (2 test)

\*116548\*

~~PRELIMINARY ISSUE~~

Page 1

Item ID: D205-803-113  
 Revision ID: ~~PRELIM~~ Rev C  
 Item Name: Left Hand Pilot In Command, Mechanical 205  
 Start Date: 4/17/14 Start Qty: 6.00 \*6\*  
 Required Date: 5/02/14 Req'd Qty: 6.00 \*6\*  
 Reference:

Accept

\*N900040100\*

Setup Start \*NS1\*

Stop \*NS2\*

Cust Item ID:

Customer:

Approvals: Process Plan: W Date: \_\_\_\_\_  
 QC: \_\_\_\_\_ Date: \_\_\_\_\_

Tooling: \_\_\_\_\_ Date: \_\_\_\_\_  
 SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Run Start \*NR1\*

Stop \*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
IIN-D212-803	Rev C

100 Document Control  
 DOCUMENT CONTROL

0.00

\*100\*

DC

Doc. Control -USB or Paperwork

Memo M.L.D.

Photocopy blue file and type labels per PPP D205-803-113 CHG001

0.00

DAS  
31  
9-89

MAY 05 2014

6x

MW 1405-01

6

110 Pick Kit

0.00

\*110\*

Packaging

Packaging

Memo

0.00

6x

DAS  
28  
9-89

APR 29 2014

120 QC4- 100% Inspect kits for completeness

0.00

\*120\*

QC

Quality Control

Memo

0.00

DAS  
31  
9-89

6x

14-05-05

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Page 2

Item ID: D205-803-113  
Revision ID: PRELIM  
Item Name: Left Hand Pilot In Command, Mechanical 205  
Start Date: 4/17/14 Start Qty: 6.00  
Required Date: 5/02/14 Req'd Qty: 6.00  
Reference:

Accept

**\*N900040100\***

Setup Start **\*NS1\***

Stop **\*NS2\***

Cust Item ID:  
Customer:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_  
QC: \_\_\_\_\_ Date: \_\_\_\_\_

Tooling: \_\_\_\_\_ Date: \_\_\_\_\_  
SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Run Start **\*NR1\***

Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Packaging	0.00				6			
<b>*130*</b>									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP		D205-803-113						
	Location: _____								
	PPP Rev: _____								
140	QC21- Final Inspection - Work Order Release	0.00							
<b>*140*</b>									
QC	Memo	0.00							
Quality Control									

DAS  
05  
9-05  
MAY 05 2014

MLJ 14-05-05

14-05-05

POSITIVE RECALL  
EFFECTIVE 14-04-29 AUTH  
RELEASED DATE 14-04-30  
per 9CN14.557

# Picklist Print

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Work Order ID: 116548

**\*116548\***

Parent Item: D205-803-113

**\*D205-803-113\***

Parent Item Name: Left Hand Pilot In Command, Mechanical 205

Start Date: 4/17/14

Required Date: 5/02/14

Start Qty: 6.00

Required Qty: 6.00

Comments: IPP REV:A 14.04.17 NEW ISSUE DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D5046-041		Manufactured	No				Each	0.0000	1	6			DAS 32 9-89
<b>*D5046-041*</b> DAS Co-Pilot Collective Head Assembly (205)									**	117552			
D5049-1	9-89	Manufactured	No				Each	17.0000	1	6		DAS 32 9-89	
<b>*D5049-1*</b> Face Plate									**				
					<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>						
					ST130	17				116624			
						17							
						Each	10.0000			6			
									**				
					<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>						
					ST105	7							
						7							
					ST106	3							
						3							
					111232								
D5055-1		Manufactured	No				Each	0.0000	1	6		DAS 32 9-89	
<b>*D5055-1*</b> DAS Placard	9-89								**	116626			
D5055-3		Manufactured	No				Each	0.0000	1	6		DAS 32 9-89	
<b>*D5055-3*</b> Placard									**	116627			

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Work Order ID: 116548

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Parent Item: D205-803-113

**\*D205-803-113\***

Parent Item Name: Left Hand Pilot In Command, Mechanical 205

Start Date: 4/17/14

Required Date: 5/02/14

Start Qty: 6.00

Required Qty: 6.00

D4411-7

Manufactured No

Each

11.0000

DAS  
28  
9-89

APR 30 2014

**\*D4411-7\***

Placard

DAS  
31  
9-89

Location

Loc Qty

Loc Code

ST105

11

116124

11

Each

20.0000

AN565F8H9

Purchased No

**\*AN565F8H9\***

Set Screw

DAS  
31  
9-89

Location

Loc Qty

Loc Code

ST347

20

123373

2

m128898

18

Each

8.0000

MS20253-1-065

MS20253-1-7200

Purchased No

**\*MS20253-1-065\***

Hinge Pin

DAS  
31  
9-89

Location

Loc Qty

Loc Code

ST332

8

m119837

8

DAS  
28  
9-89

14/5/14, (6)

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Parent Item: D205-803-113

**\*D205-803-113\***

Parent Item Name: Left Hand Pilot In Command, Mechanical 205

Start Date: 4/17/14

Required Date: 5/02/14

Start Qty: 6.00

Required Qty: 6.00

MS21042L08

Purchased

No

Each

5,857.000

6

\*\*

DAS

28

9-00

APR 30 2014

**\*MS21042L08\***

Nut

DAS

31

9-00

Location

Loc Qty

Loc Code

ST314

3558

123900

58

m128401

1500

m128429

2000

ST508

2200

125445

802

m127410

1398

ST509

99

m127304

99

Each

7,837.000

6

\*\*

DAS

28

9-00

MS21042L3

Purchased

No

**\*MS21042L3\***

Nut

DAS

31

9-00

Location

Loc Qty

Loc Code

ST314

882

M127410

13

M127831

41

M128401

828

ST506

955

123900

955

ST509

6000

M128754

6000

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Parent Item: D205-803-113

**\*D205-803-113\***

Parent Item Name: Left Hand Pilot In Command, Mechanical 205

Start Date: 4/17/14

Required Date: 5/02/14

Start Qty: 6.00

Required Qty: 6.00

MS21919WDG10

Purchased

No

Each

70.0000

6

\*\*

DAS  
28  
9-89

APR 30 2014

**\*MS21919WDG10\***

Clamp

DAS  
31  
9-89

Location

Loc Qty

Loc Code

ST322

20

m128401

20

ST509

50

m128993

50

6X

MS21919WDG20

Purchased

No

Each

69.0000

6

\*\*

DAS  
28  
9-89

**\*MS21919WDG20\***

Clamp

DAS  
31  
9-89

Location

Loc Qty

Loc Code

ST322

19

m128799

19

ST509

50

m128993

50

6X

MS27039-1-07

Purchased

No

Each

586.0000

6

\*\*

DAS  
28  
9-89

**\*MS27039-1-07\***

Screw

DAS  
31  
9-89

Location

Loc Qty

Loc Code

GA

139

125654

139

ST305

447

m127813

447

6X

MS35206-226

Purchased

No

Each

233.0000

30

\*\*

DAS  
28  
9-89

**\*MS35206-226\***

Screw

DAS  
31  
9-89

Location

Loc Qty

Loc Code

ST288

233

m127831

233

30X

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Parent Item: D205-803-113

**\*D205-803-113\***

Parent Item Name: Left Hand Pilot In Command, Mechanical 205

Start Date: 4/17/14

Required Date: 5/02/14

Start Qty: 6.00

Required Qty: 6.00

NAS1149D0363J

Purchased

No

Each

4,860.000

2 12

DAS  
28  
9-89

APR 29 2014

**\*NAS1149D0363.I\***

Washer

DAS  
31  
9-89

## Location

## Loc Qty

## Loc Code

GA

23

124392

23

ST510a

4837

m126319

66

m128429

4771

Each

309.0000

5 30

DAS  
28  
9-89

NAS1197-6

Purchased

No

**\*NAS1197-6\***

Washer

DAS  
31  
9-89

## Location

## Loc Qty

## Loc Code

ST296

309

123190

39

m128976

150

m128993

120

30x

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Shop Packet Print

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REFERENCE ONLY

14-05-05

DAS  
31  
9-09

IIN-D212-803

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## 6. PARTS LIST - SMALL COLLECTIVE HEAD KITS

Qty -111	Qty -113	Qty -115	Qty -117	Qty -119	Qty -121	Qty -123	Part Number	Description
X							D205-803-111	LEFT HAND PILOT IN COMMAND, COMPLETE KIT
	X						D205-803-113	LEFT HAND PILOT IN COMMAND, MECHANICAL ONLY
		X					D212-803-115	LEFT HAND PILOT IN COMMAND, COMPLETE KIT
			X				D212-803-117	LEFT HAND PILOT IN COMMAND, MECHANICAL ONLY
				X			D212-803-119	LEFT HAND PILOT IN COMMAND, EAGLE SINGLE
					X		D205-803-121	LEFT HAND PILOT IN COMMAND, COMPLETE KIT
						X	D205-803-123	LEFT HAND PILOT IN COMMAND, MECHANICAL ONLY
1	1						D5046-041	CO-PILOT COLLECTIVE HEAD ASSEMBLY (205)
		1	1				D5046-043	CO-PILOT COLLECTIVE HEAD ASSEMBLY (212)
				1			D5046-045	CO-PILOT COLLECTIVE HEAD ASSEMBLY (EAGLE SINGLE)
					1	1	D5046-047	CO-PILOT COLLECTIVE HEAD ASSEMBLY (205 WITH THE 204-001-290-5 STICK AND THROTTLE ASSY INSTALLED)
1	1	1	1	1	1	1	D5049-1	FACE PLATE
1	1			1	1	1	D4410-9	TRIGGER
1	1			1	1	1	D5055-1	PLACARD
1	1	1	1	1	1	1	D5055-3	PLACARD
		1	1				D5055-5	PLACARD
		1	1				D5055-7	PLACARD
		1	1				D5055-9	PLACARD
1	1	1	1	1			D4411-7	PLACARD
		1					27ET51-T	SWITCH (ALT P/N 212-075-153-3)
1					1		2PB744-T2	SWITCH
		3					30-037-26	DIODE ASSEMBLY
		2					30-037-3	DIODE ASSEMBLY
1	1			1	1	1	AN565F8H9	SETSCREW
		3					AN961-6T	WASHER
		1					51MXY-5-J	SWITCH
1					1		C100E2-39	SWITCH
17		AR (21)			17		M39029/31-240	PIN
17		AR (21)			17		M39029/32-259	SOCKET
		AR (2)					M39029/31-228	PIN
		AR (2)					M39029/32-247	SOCKET
1	1			1	1	1	MS20253-1-065	PIN
		3					MS21042L06	NUT
1	1			1	1	1	MS21042L08	NUT
1	1	1	1	1	1	1	MS21042L3	NUT
		2					MS21044N04	NUT
1	1	1	1	1			MS21919WDG10	CLAMP
		1	1	1			MS21919WDG19	CLAMP
1	1						MS21919WDG20	CLAMP
		1					MS24523-27	SWITCH
		2					MS24693-S7	SCREW
1	1	1	1	1	1	1	MS27039-1-07	SCREW
		1					MS27212-1-3	TERMINAL BOARD
1					1		MS3126E14-19P	PLUG
1					1		MS3120E14-19S	SOCKET
		2					MS3126E16-99P	PLUG
		1					MS3120E16-99S	SOCKET
		3					MS3373-A1	STRIP
5	5	5	5	5	5	5	MS35206-226	SCREW
2	2	2	2	2			NAS1149D0363J	WASHER
5	5	5	5	5	5	5	NAS1197-6	WASHER
					2	2	MS24665-289	COTTER PIN
1	1	1	1	1	1	1	D212-803	KIT PAPERWORK

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Revision: C

Date: 14.02.03